

## **Material Data Sheet**

## **r-PET BL 72**

Specification	Values	Unit	Test Method	
Colour	blue		AA-QS-13	
Delivery form	cristalline pellets			
Intrinsic Viscosity (iV-Value)	0.72 +/- 0.03	dl/g	AA-QS-12	
Acetaldehyd	< 5	ppm	AA-QS-16	

Mechanical characteristics			
Pellet size	50 to 60	pcs/g	AA-QS-11
Bulk weight	~ 850	kg/m³	AA-QS-09
Filter size	42	my	
Food approved (FDA)	No		
EFSA	Not for the purpose at terms of VO (EG) Nr. 282/2008.		

Physical/chemic. characteristics			
Moisture	< 0.2	%	AA-QS-06
Specific weight	~ 1.35	g/cm³	
Melting point	арр. 250	°C	
Colour value			AA-QS-13
L	51 to 57		
а	-12 to -7		
b	-21 to -16		
Share in dust	< 500	ppm	
Non-PET material	< 50	ppm	

Packaging	
Big Bags on pellets	app. 1,100 kg (height 1.35 m; 1.14 x 1.14)
Load to Silo possible	

## Remarks regarding raw material

Our PET Regranulates are made of high quality PET Flakes. PET Flakes are strictly made out of post-consumer PET Bottles and industrial waste from PET Bottle production. The values listed above can be referred to internal test procedures. These values are average values and can range within the given limits. The listed test methods can be viewed in detail in the QM-Documentation of the PET Recycling Team GmbH. Moreover, all our products are suitable for further processing. More information or specific offers are available on request. Samples cannot be seen as reference for deliveries.